

# 直接噴射共軌式柴油引擎管理系統控制最佳化之研究

蘇筵壬、張一屏

E-mail: 343853@mail.dyu.edu.tw

## 摘要

本研究之主旨為建立多缸四行程直接噴射共軌式柴油引擎管理系統動態響應之模擬技術、並驗證性能。使引擎控制與輸出性能參數即時顯示之軟硬體，結合引擎控制參數多目標最佳化調校法則，由引擎測功計實驗加以驗證。利用所建立之行車型態轉換成關鍵點油耗污染模擬模，篩選出行車型態關鍵點，並經由實際車輛與環境之參數及所量測之引擎實驗數據進行計算得到車輛之平均油耗里程數及每公里之排放克數。以實驗設計最佳化分析軟體找出引擎性能響應曲面方程式，建立多目標達陣最佳化控制參數搜尋程式，預測四行程直接噴射共軌式柴油引擎之性能、油耗及污染，達到設計規格，並找出最佳之引擎控制參數。透過四行程直接噴射共軌式柴油引擎燃燒分析模組，由引擎量測之缸壓與曲軸角度之數據，計算引擎燃燒之淨熱釋放率、淨熱釋放，以分析引擎性能供引擎發展與控制之參考。

關鍵詞：共軌式柴油引擎管理系統設計、多缸柴油引擎動態模擬、實驗設計法與多目標最佳化搜尋

## 目錄

中文摘要.....	iii	ABSTRACT.....	iv
謝.....	vi	目錄.....	vii
錄.....	x	表目錄.....	xvii
明.....	xix	第一章 緒論.....	1
言.....	1	1.1 前	1.1
獻.....	2	1.2 文獻回顧.....	2
機.....	8	1.2.1 車輛性能模擬分析相關文	1.2.1
法.....	10	1.2.2 柴油引擎管理系統最佳化設計相關文獻.....	4
輸出轉速、扭力模組.....	11	1.3 研究動	1.3
組.....	17	1.4 本文架構.....	9
化.....	23	第二章 研究方	2
尋.....	24	2.1 行車型態轉換成關鍵點油耗污染模擬模組建立.....	10
分析模組建立.....	27	2.1.1 行車型態轉換引擎	2.1.1
污染最佳化模擬分析.....	58	2.1.2 油耗及污染模擬模組.....	15
力.....	101	2.1.3 排放數據轉換模	2.1.3
論.....	110	2.1.4 行車型態關鍵點選取模組.....	20
油耗污染最佳化驗證.....	112	2.2 實驗設計法與多目標最佳	2.2
不同扭力驗證.....	115	2.2.1 實驗設計法.....	23
目.....	128	2.2.2 多目標性能功效係數最佳化搜	2.2.2
		2.2.3 多目標達陣最佳化控制參數搜尋.....	25
		2.3 四行程直接噴射共軌式柴油引擎燃燒	2.3
		分析模組建立.....	27
		2.4 實驗相關設備.....	29
		第三章 四行程直接噴射共軌式柴油引擎性能與	3
		油耗污染模擬分析.....	36
		3.1 四行程直接噴射共軌式柴油引擎性能最佳化模擬分析.....	36
		3.2 行車型態關鍵點油耗污	3.2
		染最佳化模擬分析.....	58
		3.3 四行程直接噴射共軌式柴油引擎燃燒分析模擬.....	101
		3.3.1 定轉速不同扭	3.3.1
		力.....	101
		3.3.2 定扭力不同轉速.....	105
		第四章 結果與討	4
		論.....	110
		4.1 四行程直接噴射共軌式柴油引擎性能最佳化驗證.....	110
		4.2 行車型態關鍵點	4.2
		油耗污染最佳化驗證.....	112
		4.3 四行程直接噴射共軌式柴油引擎燃燒分析驗證.....	115
		4.3.1 定轉速不	4.3.1
		同扭力驗證.....	115
		4.3.2 定扭力不同轉速驗證.....	121
		第五章 結論與建	5
		議.....	127
		5.1 結論.....	127
		5.2 建議事項與未來研究項	5.2
		目.....	128
		參考文獻.....	130
		附錄.....	134

## 參考文獻

- [1]W. W. Yuen and H. Servati, " A Mathematic Engine Model Including the Effect of Engine Emissions, " SAE Paper No. 840036, 1986.
- [2]R. D. Fruechte, and A.Kade, " Transfer Function Modeling of a Gasoline Engine and Engine Actuators, " GMR Memorandum 53-46, April 10, 1978.
- [3]R. D. Fruechte, and A.Kade, " Design of an Idle Speed Control System Using a Perturbation Engine Model, " GMR Report EG-150, August 30, 1978.
- [4]J. F. Cassidy, " A State Variable Model for Engine Control Studies, " GMR Report ET-180, December 7, 1978.
- [5]J. F. Cassidy, " On the Design of Electronic Automotive Engine Controls Using Linear Quadratic Control Theory, " GMR Report ET-181, December 5, 1981.
- [6]J. A. Tennant, " Engine Characterization and Control, APE Project No. 2238 an Overview, " GM Engineering Staff APER-262, June 23,

- 1976.
- [7]J. A. Tennant et.al, “ Development and Validation of Engine Model Via Automated Dynamometer Tests, ” SAE Paper No. 790178, February, 1979.
- [8]D. J. Dobner, “ A Mathematical Engine Model for Development of Dynamic Engine Control, ” GMR Report EG-159, April 30, 1979.
- [9]D. J. Dobner, “ Engine Characteristics for the Dynamic Engine Model, ” GMR Report EG-177, May 30, 1980.
- [10]D. J. Dobner, “ Introducing the Effect of ExhaustGasBack flow in Dynamic Engine Models, ” GMR Report EG-190, May 8, 1981.
- [11]R. G. DeLosh et al., “ Dynamic Computer Simulation of a Vehicle with Electronic Engine Control, ” SAE Paper No. 810447, February, 1981.
- [12]Y. K. Chin and F. E. Coats, “ Engine Dynamics: Time-Based Versus Crank-Angle Based, ” SAE Paper No. 860412, 1986.
- [13]M. Nasu, A. Ohata, and S. Abe, “ Model-Based Fuel Injection Control System for SI Engines, ” SAE Paper No.961188, 1996.
- [14]張一屏, “四行程機車氣冷式汽油引擎管理系統參數最佳化分析,”中國機械工程學會第十五屆學術研討會, 台南市, 1998,11,29.
- [15]B. A. Giivenp and B. Sencer and M Giray and L. Giivenq, “ Use of a Simulink Engine Blockset in Real Time Hardware in the Loop Simulations, ” 0-7803-8599-3/04/\$20.00, 2004 IEEE [16]H. M. Koegeler and G. Regner and T. Sams and K. Gschweidl, “ Using Simulation and Optimization Tools to Decide Engine Design Concepts, ” SAE Paper No.2000-01-1267, 2000.
- [17]C. E. Hunter and T. P. Gardner and C. E. Zakrajsek, “ Simultaneous Optimization of Diesel Engine Parameters for Low Emissions Using Taguchi Methods, ” SAE Paper No.902075, 1990.
- [18]N. A. Henein and M-C.Lai and I. P. Singh and L. Zhong and J. Han, “ Characteristics of a Common Rail Diesel Injection System under Pilot and Post Injection Modes, ” SAE Paper No.2002-01-0218, 2002.
- [19]W. Boehner and K. Hummel, “ Common Rail Injection System for Commercial Diesel Vehicles, ” SAE Paper No.970345, 1997.
- [20]A. Mulemane and J. S. Han and P. H. Lu and S. J. Yoon and M. C. Lai, “ Modeling Dynamic Behavior of Diesel Fuel Injection Systems, ” SAE Paper No.2004-01-0536, 2004.
- [21]F. Yang and J. Zhang and Q. Han and M. Ouyang, “ Optimization of a Common Rail Diesel Engine Start-up Process, ” SAE Paper No.2004-01-0119, 2004.
- [22]W. Hongrong and Z. Youtong and W. Jun, ” Studies of Control Strategies for High PressureCommon Rail Diesel Engine, ” IEEE Vehicle Power and Propulsion Conference (VPPC), September 3-5, 2008, Harbin, China.
- [23]H. Khayyam and A. Z. Kouzani and K. Khoshmanesh and E. J. Hu, “ A Rule-Based Intelligent Energy Management System for an Internal Combustion Engine Vehicle, ” IEEE TENCON 2008 - 2008 Region 10 Conference ,2008.
- [24]陳榮俊, “ 智慧型車輛動力系統之動態模擬與分析, ” 大葉大學車輛工程學系碩士班碩士論文, 2002.
- [25]章文堯, “ 混合動力車輛反向性能模擬與分析, ” 大葉大學 車輛工程學系碩士班 碩士論文, 2003。
- [26] <http://www.md.kth.se/~angstrom/download/Fkht09/Lab/LabDieseEngineEmiss.pdf> [27]M. G.Daniel and P. D. Timothy, “ Engineering, Quality and Experimental Design, ” Longman Scientific & Technical. London, 1992.
- [28]G. E. P. Box and J. S. Hunter, “ Multifactor Experimental Designs for Exploring Response Surfaces, ” Ann. Math. Stat. 28, pp.195-241. 1957.
- [29]L. R. Foulds, “ Optimization Techniques An Introduction, ” Springer Verlag Inc., New York, 1981.
- [30]R. H. Myers and D. C Montgomery, “ Response Surface Methodology, ” John Wiley & Sons Inc., 1995.
- [31]G. Derringer and R. Suich, “ Simultaneous Optimization of Several Response Variables, ” J. of Quality Technology, Vol. 12, pp. 214-219, 1980.
- [32]R. Stone原著、梁乃文譯, “ 內燃機(第二版), ” p.527~p.532,文京圖書有限公司,1999.