

Study on production of bacterial cellulose by isolated gluconacetobacter sp. WU2 and WU3 strains

張佩瑜、吳建一

E-mail: 322074@mail.dyu.edu.tw

ABSTRACT

Bacterial cellulose (BC), which is synthesized and secreted by the gram negative bacterium, *Gluconacetobacter* sp. WU2 、*Gluconacetobacter* sp. WU3, displays unique physical, chemical, and mechanical properties including a high crystallinity, a high water holding capacity, a well-developed surface area comprised of nanofibers, elasticity, mechanical strength, and biocompatibility. Static batch fermentations for bacterial cellulose production were studied in carbon sources, nitrogen sources, pH, temperature, organic acid (citric acid, succinic acid and acetic acid), ethanol concentration (0-15%) in flask under 30 °C by isolated. *Gluconacetobacter* sp. WU2 and *Gluconacetobacter* sp. WU3. These results showed that *Gluconacetobacter* sp. WU3 was the best BC producer without pH controlled, the WU3 strain could produce BC at a yield exceeding 1.92 g/L of glucose/peptone mixed medium, which was comparable to the yield by WU2 at 30 °C. Structural changes in never-dried, disintegrated bacterial cellulose by various drying process were examined. The pretreatment/ treatmented bacterial cellulose were characterized by X-ray diffractometry (XRD), Fourier Transform Infrared spectroscopy (FTIR) and Scanning electron microscope (SEM). In addition, Hunter lab colour parameters were determined to assess the effect of different alkali treatments on the colour characteristics of the bacterial cellulose. The overall quality of the freeze dried membranes had higher 'L' values.

Keywords : *Gluconacetobacter* sp. WU2、*Gluconacetobacter* sp. WU3、bacterial cellulose

Table of Contents

封面內頁 簽名頁 授權書iii 中文摘要iv 英文摘要v 誌謝vi 目錄vii 圖目錄xii 表目錄xix 1.前言1 2.文獻回顧4 2.1纖維素簡介4 2.2細菌纖維素(Bacterial Cellulose, BC)之介紹8 2.2.1細菌纖維素之發展歷史8 2.2.2細菌纖維素與植物纖維素之比較8 2.2.3細菌纖維素之特性10 2.3醋酸菌之簡介12 2.3.1醋酸菌之型態12 2.3.2醋酸菌生產細菌纖維素之生合成途徑及機制12 2.4以微生物發酵生產細菌纖維素之研究22 2.4.1生產細菌纖維素之微生物22 2.4.2碳源對細菌纖維素產量之影響28 2.4.3氮源對細菌纖維素產量之影響31 2.4.4有機酸對細菌纖維素產量之影響33 2.4.5培養條件對細菌纖維素產量之影響34 2.4.6不同反應器對細菌纖維素產量之影響36 2.5基因轉殖對細菌纖維素產量之影響41 2.6細菌纖維素之應用44 2.6.1食品方面48 2.6.2製藥及醫學方面48 2.6.3DNA分離50 2.6.4分離混合物51 2.6.5電子紙52 2.6.6燃料電池薄膜52 2.6.7其他方面53 3.材料與方法55 3.1實驗材料55 3.1.1實驗藥品55 3.1.2儀器設備56 3.2菌種來源與菌種篩選、鑑定、生長條件58 3.2.1可生產細菌纖維素之微生物篩選58 3.2.2優勢菌株之16S rDNA 鑑定59 3.3菌株培養61 3.3.1影響細菌纖維生產之因子探討61 3.4分析方法63 3.4.1發酵液之分析63 3.4.2還原糖定性與定量63 3.4.3有機酸及酒精分析-高效能液相層析(High Performance Liquid Chromatography, HPLC)分析64 3.5細菌纖維素之純化69 3.6純化細菌纖維素之結構分析71 3.6.1傅立葉轉換紅外線光譜(Fourier Transform Infrared Spectroscopy, FT-IR)分析71 3.6.2掃描式電子顯微鏡(Scanning Electron Microscopy, SEM)分析71 3.6.3 X射線繞射光譜(X-ray diffractometry, XRD)分析72 3.7 純化細菌纖維素之物性分析72 3.7.1 色澤分析72 3.7.2 拉伸試驗73 3.7.3 保水性分析74 3.7.4 透光度分析75 3.7.5 含水率分析76 4.結果與討論77 4.1可生產細菌纖維素之菌株篩選與鑑定77 4.2培養基組成之探討79 4.2.1 不同碳源對細菌纖維素之影響79 4.2.2不同葡萄糖濃度對細菌纖維素之影響87 4.2.3不同氮源對細菌纖維素之影響95 4.2.4不同peptone濃度對細菌纖維素之影響103 4.2.5不同葡萄糖酸添加濃度對細菌纖維素之影響111 4.2.6 *Gluconacetobacter* sp. WU2 與 *Gluconacetobacter* sp. WU3生產培養基之比較119 4.3環境因子之探討120 4.3.1不同初始pH對細菌纖維素之影響120 4.3.2不同溫度對細菌纖維素之影124 4.3.3不同培養深度對細菌纖維素之影響128 4.4添加不同酒精濃度對細菌纖維素之影響132 4.5添加不同硫酸鎂濃度對細菌纖維素之影響137 4.6純化後細菌纖維素之結構及物性之探討141 4.6.1細菌纖維素之吸水性與保水性測定141 4.6.2細菌纖維素之色澤分析143 4.6.3細菌纖維素之強度分析147 4.6.4細菌纖維素之透光度分析150 4.6.5細菌纖維素之含水率分析155 4.6.6細菌纖維素之FT-IR分析與XRD分析157 5.結論161 參考文獻163 圖目錄 Figure 1-1 Schematic of this study procedure3 Figure 2-1 Biochemical pathway for cellulose synthesis by *A. xylinum* 17 Figure 2-2 Pathways of carbon metabolism in *A. xylinum* 18 Figure 2-3 Mechanism of BC formation by *A. xylinum* 19 Figure 2-4 Assembly of cellulose microfibrils by *A. xylinum* 20 Figure 2-5 The biochemistry of the biosynthetic process 21 Figure 3-1 The standard calibration curve of glucose64 Figure 3-2 The standard calibration curve of gluconic acid concentration65 Figure 3-3 The standard calibration curve of citric acid concentration 66 Figure 3-4 The standard calibration curve of acetic acid concentration 67 Figure 3-5 The standard calibration curve of succinic acid concentration 68 Figure 3-6 The standard calibration curve of ethanol concentration 69 Figure 3-7 Bacterial

cellulose purification 70 Figure 3-8 Schematic diagram of tensile specimen 74 Figure 3-9 The relationship between transmittance and absorbance 76 Figure 4-1 Phylogenetic tree based on 16S rDNA sequence comparisons of strain WU2 and selected bacteria 78 Figure 4-2 Phylogenetic tree based on 16S rDNA sequence comparisons of strain WU3 and selected bacteria 78 Figure 4-3 Effect of carbon sources on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU2 81 Figure 4-4 Effect of various carbon sources (20 g/L) on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU2 82 Figure 4-5 Effect of carbon sources on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 85 Figure 4-6 Effect of various carbon sources (20 g/L) on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 86 Figure 4-7 Effect of glucose concentrations on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU2 89 Figure 4-8 Effect of glucose concentration on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU2 90 Figure 4-9 Effect of glucose concentrations on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 93 Figure 4-10 Effect of glucose concentration on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization 94 Figure 4-11 Effect of nitrogen sources on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU2 97 Figure 4-12 Effect of various nitrogen sources on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU2 98 Figure 4-13 Effect of nitrogen sources on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 101 Figure 4-14 Effect of various nitrogen sources on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 102 Figure 4-15 Effect of various peptone concentration on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU2 105 Figure 4-16 Effect of peptone concentration on bacterial cellulose produce, cell growth specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU2 106 Figure 4-17 Effect of various peptone concentration on biomass and organic acids production by *Gluconacetobacter* sp.WU3 109 Figure 4-18 Effect of peptone concentration on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization 110 Figure 4-19 Effect of various glucuronic acid concentrations on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU2 113 Figure 4-20 Effect of various glucuronic acid concentrations on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU2 114 Figure 4-21 Effect of various glucuronic acid concentrations on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 117 Figure 4-22 Effect of various gluconic acid concentration on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 118 Figure 4-23 Effect of various initial pH on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 122 Figure 4-24 Effect of various initial pH on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 123 Figure 4-25 Effect of various culture temperature on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 126 Figure 4-26 Effect of various culture temperture on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 127 Figure 4-27 Effect of various substrate depth on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 130 Figure 4-28 Effect of various substrate depth on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 131 Figure 4-29 Effect of various ethanol concentration on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 135 Figure 4-30 Effect of various ethanol concentration on bacterial cellulose produce , cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 136 Figure 4-31 Effect of various MgSO₄ concentration on biomass and organic acids production by isolated strain *Gluconacetobacter* sp.WU3 139 Figure 4-32 Effect of MgSO₄ concentration on bacterial cellulose produce, cell growth and specific growth rate and sugar utilization by isolated strain *Gluconacetobacter* sp.WU3 140 Figure 4-33 Moisture absorption and retention behavior of dried bacterial cellulose with different drying methods in incubator with RH 95% and in dry cabinet with RH 35% at room temperature 142 Figure 4-34 Bacterial cellulose (HS media) in different dry methods. (A) wet, (B) freeze drying (-20 °C), (C) room temperature, (D) oven (60 °C), (E) oven (80 °C), (F) oven (100 °C) 146 Figure 4-35 The relationship between the transmittance and the thickness of bacterial cellulose from *Acetobacter xylinum* WU1 152 Figure 4-36 The relationship between the transmittance and the thickness of bacterial cellulose from *Gluconacetobacter* sp.WU2 153 Figure 4-37 The relationship between the transmittance and the thickness of bacterial cellulose from *Gluconacetobacter* sp.WU3 154 Figure 4-38 Water holding capacity of disintegrated wet bacterial cellulose thickness as a function of the centrifugal force 156 Figure 4-39 FTIR spectrograms obtained from bacterial cellulose production by various stains 159 Figure 4-40 XRD spectrograms obtained from bacterial cellulose by various stains 160 表目錄 Table 2-1 Degrees of crystallinity (X_c), crystallite sizes (D(hkl)), and lateral dimensions (d) of microfibrils of native celluloses 7 Table 2-2 Properties of plant (PC) and bacterial (BC) cellulose 9 Table 2-3 The bacterial cellulose producer strains 24 Table 2-4 Bacterial cellulose applications 46 Table 3-1 HS medium 58 Table 3-2 PCR primers used in this study 59 Table 3-3 PCR program 60 Table 4-4 Comparison the colorimetric values of biocellulose from different thickness and drying methods 145 Table 4-5 The Characteristics of biosynthesized BC film and Cellulose Triacetate (TAC) 148 Table 4-6 Physical properties of some

REFERENCES

- 1.田蕙萍。2009。以Acetobacter xylinum WU1生產細菌纖維素之最適培養條件及其抗菌應用之研究。大葉大學生物產業科技學系碩士論文。彰化。
- 2.沈玟?。2007。細菌纖維素生產菌之篩選及其作培養條件之研究。國立中興大學食品暨應用生物科技學系。碩士論文。
- 3.許啟南。細菌纖維素之生產條件與物理性質。國立台灣海洋大學食品科學系碩士論文。基隆。
- 4.張建成。2000。含親水基聚矽氧水膠薄膜之製備研究。雲林科技大學工業化學與災害防治研究所碩士論文。雲林。
- 5.Backdahl, H., Helenius, G., Bodin, A., Nannmark, U., Johansson, B. R., Risberg, B. and Gatenholm, P. 2006. Mechanical properties of bacterial cellulose and interactions with smooth muscle cells. *Biomaterials.* 27: 2141-2149.
- 6.Bae, S. and Shoda, M. 2004. Bacterial cellulose production by fed-batch fermentation in molasses medium. *Biotechnology progress.* 20 (5) : 1366-1371.
- 7.Bae, S. and Shoda, M. 2005. Statistical optimization of culture conditions for bacterial cellulose production using Box-Behnken design. *Biotechnol. Bioeng.* 90: 20 – 28.
- 8.Bellamy, W. D. 1974. Single cell proteins from cellulosic wastes. *Biotechnol. Bioeng.* 16: 869 – 880.
- 9.Benziman, M., Haigler, C. H., Brown Jr., R. M., White, A. R. and Cooper, K. M. 1980. Cellulose biogenesis: Polymerization and crystallization are coupled processes in Acetobacter xylinum. *Proc. Natl. Acad. Sci. U. S. A.* 77: 6678 – 6682.
- 10.Bielecki, S., Krystynowicz, A., Turkiewicz, M. and Kalinowska, H. 2005. Bacterial Cellulose. In: *Polysaccharides and Polyamides in the Food Industry*, Steinbu"chel, A. and Rhee, S. K. (Eds.), Wiley- VCH Verlag, Weinheim, Germany. pp. 31 – 85.
- 11.Borzani, W. and De Souza, S. J. 1998. A simple method to control the bacterial production of cellulosic films in order to obtain dried pellicles presenting a desired average thickness. *World J. Microbiol. Biotechnol.* 14: 59 – 61.
- 12.Brown Jr., R. M. 1987. The biosynthesis of cellulose. *Food Hydrocoll.* 1: 345 – 351.
- 13.Brown Jr., R. M. and Saxena, I. M. 2000. Cellulose biosynthesis: A model for understanding the assembly of biopolymers. *Plant Physiol. Biochem.* 38: 57 – 67.
- 14.Brown Jr., R. M., Willison, J. H. M. and Richardson, C. L. 1976. Cellulose biosynthesis in Acetobacter xylinum: Visualization of the site of synthesis and direct measurement of the in vivo process. *Proc. Natl. Acad. Sci. U. S. A.* 73: 4565 – 4569.
- 15.Brown, A. J. 1886. On an acetic ferment which forms cellulose. *J. Chem. Soc. Trans.* 49: 432 – 439.
- 16.Brown, E. E. and Laborie, M. P. G. 2007. Bioengineering bacterial cellulose/poly(ethylene oxide) nanocomposites, *Biomacromolecules.* 8 : 3074.
- 17.Brown, R. M. 1989. Microbial cellulose as a building block resource for specialty products and processes therefore, *PCT Int. Appl. WO 8912107 A1*, 37.
- 18.Brown, R. M., Haigler, C. H., Suttie, J., White, A. R., Roberts, E., Smith, C., Itoh, T. and Cooper, K. 1983. The biosynthesis and degradation of cellulose. *J. Appl. Polym. Sci.* 37: 33 – 78.
- 19.Brown, R. M. Jr. 1989. Cellulose structure and function aspects. *Ellis Howoodide.* 144-151.
- 20.Budhiono, A., Rosidi, B., Taher, H. and Iguchi, M. 1999. Kinetic aspects of bacterial cellulose formation in nata-de-coco culture system. *Carbohydr. Polym.* 40: 137 – 143.
- 21.Canale-Parol, E. and Wolfe, R. S. 1960. Studies on *Sarcina Ventricula* I. stock culture. *J. bacteriol.* 79: 857-862 .
- 22.Chao, Y., Ishida, T., Sugano, Y. and Shoda, M. 2000. Bacterial cellulose production by Acetobacter xylinum in a 50L internal-loop airlift reactor. *Biotechnol. Bioeng.* 68: 345 – 352.
- 23.Chao, Y., Mitarai, M., Sugano, Y. and Shoda, M. 2001. Effect of assition of water- soluble polysaccharides on bacterial cellulose production in a 50-L airlift reactor. *Biotechnology progress.* 17 (4) : 781-785.
- 24.Chao, Y., Sugano, Y. and Shoda, M. 2001. Bacterial cellulose production under oxygen-enriched air at different fructose concentrations in a 50-liter, internal-loop airlift reactor. *Appl. Microbiol. Biotechnol.* 55: 673 – 679.
- 25.Charpentier, P. A., Maguire, A. and Wan, W. 2006. Surface modification of polyester to produce a bacterial cellulose-based vascular prosthetic device. *Appl. surf. sci.* 252: 6360-6367.
- 26.Chi, Y., Ahn, Y., Kang, M., Jun, H., Kim, I. S. and Moon, S. 2004. Preparation and characterization of acrylic acid-treated bacterial cellulose cation-exchange membrane. *J. chem. technol. biotechnol.* 79: 79-84.
- 27.Cienchanska, D. 2004. Multifunctional bacterial cellulose/chitosan composite materials for medical applications. *Fibres and Textiles in Eastern Europe,* 12: 69-72.
- 28.Cousins, S. K. and Brown Jr., R. M. 1997. X-ray diffraction and ultrastructural analyses of dye-altered celluloses support van der Waals forces as the initial step in cellulose crystallization. *Polymer.* 38: 897 – 902.
- 29.Czaja, W., Krystynowicz, A., Bielecki S. and Brown, R. M. Jr. 2006. Microbial cellulose-the natural power to heal wounds. *Biomaterials.* 27, 145-51.
- 30.Czaja, W., Krystynowicz, A., Bielecki, S. and Brown Jr., R. M. 2006. Microbial cellulose – The natural power to heal wounds. *Biomaterials.* 27: 145 – 151.
- 31.Czaja, W., Romanowicz, D. and Brown, R. M. 2004. Structural investigations of microbial cellulose produced in stationary and agitated culture. *Cellulose.* 11: 403 – 411.C.
- 32.Czaja, W., Young, D. J., Kawachi, M. and Brown, R. M. Jr. 2007. The future prospects of microbial cellulose in biomedical applications. *Biomacromolecules.* 8: 1-12.
- 33.De Faveri, D., Torre, P., Molinari, F., Perego, P. and Converti, A. 2003. Carbon material balances and bioenergetics of 2,3-butanediol bio-oxidation by *Acetobacter hansenii*. *Enzyme and Microbial Technology.* 33, 708 – 719.
- 34.De Iannino, N. I., Couso, R. O. and Dankert, M. A. 1988. Lipid-linked intermediates and the synthesis of acetan in *Acetobacter xylinum*. *J. Gen. Microbiol.* 134: 1731 – 1736.
- 35.De Wulf, P., Joris, K. and Vandamme, E. J. 1996. Improved cellulose formation by an *Acetobacter xylinum* mutant limited in (keto)gluconate synthesis. *J. Chem. Technol. Biotechnol.* 67: 376 – 380.
- 36.Delmer, D. P. 1987. Cellulose biosynthesis, *Ann. Rev. Plant Physiol.* 38: 259 – 290.
- 37.Delmer, D. P. and Amor, Y. 1995. Cellulose biosynthesis. *Plant Cell.* 7: 987 – 1000.
- 38.Doyle, P. S., Bibette, J. Bancaud, A. J. L. 2002. Self-assembled magnetic matrices for DNA separation chips. *Science.* 295: 2237.
- 39.Dubey, V., Saxena, C., Singh, L., Ramana, K.V. and Chauhan R. S. 2002. Pervaporation of binary water-ethanol mixtures through bacterial cellulose membrane. *Sep. Purif. Technol.* 27: 163 – 171.
- 40.Einfeldt, L., Klemm, D. and Schmauder, H. P. 1993. Acetylated carbohydrate derivatives as C-sources for *Acetobacter xylinum*. *Nat. Prod. Res.* 2: 263 – 269.
- 41.Elvie E. Brown, M. S. 2007. Bacterial Cellulose / Thermoplastic Polymer Nanocomposites. Washington State University Department of Chemical Engineering. U. S. A.
- 42.Evans, B. R., O ’ Neill H. M., Malyvanh, V. P., Lee, I. and Woodward, J. 2003. alladium-bacterial cellulose membranes

for fuel cells. Biosens. Bioelectron. 18: 917 . 43.Farah, L. F. X. 1990. Process of the preparation of cellulose film, cellulose film produced thereby, artificial skin graft and its use. US patent 4912049. 44.George, J., Ramana, K. V., Sabapathy, S. N. and Bawa, A. S. 2005a. Physico-mechanical properties of chemically treated bacterial (*Acetobacter xylinum*) cellulose membrane. World J. Microbiol. Biotechnol. 21: 1323 – 1327. 45.George, J., Ramana, K. V., Sabapathy, S. N., Jambur, H. J. and Bawa, A. S. 2005b. Characterization of chemically treated bacterial (*Acetobacter xylinum*) biopolymer: Some thermo-mechanical properties. Int. J. Biol. Macromol. 37: 189 – 194. 46.Geyer, U., Heinze, T., Stein, A., Klemm, D., Marsch, S., Schumann, D. and Schmauder, H. P. 1994a. Formation, derivatization and applications of bacterial cellulose, Int. J. Biol. Macromol. 16: 343 – 347. 47.Geyer, U., Klemm, D. and Schmauder, H.P. 1994b. Kinetics of the utilization of different C sources and the cellulose formation by *Acetobacter xylinum*. Acta. Biotechnol. 14: 261 – 266. 48.Gromet-Elhanan, Z. and Hestrin, S. 1963. Synthesis of cellulose by *Acetobacter xylinum*. VI. growth on citric acid-cycle intermediates. J. Bacteriol. 85: 284 – 292. 49.Grunert, M., Winter, W. T. 2000. Progress in the development of cellulose-reinforced nanocomposites. Abstr. Pap. Am. Chem. Soc., 219: 126-PMSE Part 2. 50.Ha, J.H., Shehzad, O., Khan, S., Lee, S.Y., Park, J.W., Khan, T. and Park, J.K. 2008. Production of bacterial cellulose by a static cultivation using the waste from beer culture broth. Korean Journal of Chemical Engineering. 25 (4) : 812-815. 51.Hamlyn, P. F., Crighton, J., Dobb, M. G. and Tasker, A. 1997. Cellulose product. UK Patent Application GB 2314856 A No. 9713991.9. 52.Han J. and Craighead H. G. 2002. Separation of long DNA molecules in a microfabricated entropic trap array. Science. 288: 1026. 53.Hestrin, S. and Schramm, M. 1954. Synthesis of cellulose by *Acetobacter Xylinum* 2. Preparation of freeze-dried cells capable of polymerizing glucose to cellulose. Biochem. J. 58: 345-352. 54.Hong, F. and Qiu, K. 2008. An alternative carbon source from konjac powder for enhancing production of bacterial cellulose in static cultures by a model strain *Acetobacter aceti* subsp. *xylinus* ATCC 23770. Carbohydrate Polymers. 72: 545 – 549. 55.Hornung, M., Ludwig, M. and Schmauder, H. P. 2007. Optimizing the production of bacterial cellulose in surface culture: A novel aerosol bioreactor working on a fed batch principle (Part 3). Eng. Life Sci. 7: 35 – 41. 56.Hornung, M., Ludwig, M., Gerrard, A. M. and Schmauder, H. P. 2006. Optimizing the production of bacterial cellulose in surface culture: Evaluation of substrate mass transfer influences on the bioreaction (Part 1). Eng. Life Sci. 6: 537 – 545. 57.Hornung, M., Ludwig, M., Gerrard, A. M. and Schmauder, H. P. 2006. Optimizing the production of bacterial cellulose in surface culture: Evaluation of product movement influences on the bioreaction (Part 2). Eng. Life Sci. 6: 546 – 551. 58.Hung L. R., Tegenfeldt J. O., Kraeft J. J., Strum J. C., Austin R. H. and Cox E. C. 2002. A DNA prism for high-speed continuous fractionation of large DNA molecules. Nat. Biotechnol. 20: 1048 . 59.Hwang, J. W., Yang, Y. K., Hwang, J. K., Pyun, Y. R. and Kim, Y. S. 1999. Effects of pH and dissolved oxygen on cellulose production by *Acetobacter xylinum* BRC5 in agitated culture. J. Biosci. Bioeng. 88: 183 – 188. 60.Iguchi, M., Mitsuhashi, S., Ichimura, K., Nishi, Y., Uryu, M., Yamanaka, S. and Watanabe, K. 1988. Bacterial cellulose-containing molding material having high dynamic strength. US patent 4742164. 61.Iguchi, M., Yamanaka, S. and Budhiono, A. 2000. Bacterial cellulose – A masterpiece of nature ’ s arts. J. Mater. Sci. 35: 261 – 270. 62.Ishida, T., Sugano, Y., Nakai, T. and Shoda, M. 2002. Effects of acetan on production of bacterial cellulose by *Acetobacter xylinum*. Biosci. Biotechnol. Biochem. 66: 1677 – 1681. 63.Ishihara, M., Matsunaga, M., Hayashi, N. and Tisller, V. 2002. Utilization of D-xylose as carbon source for production of bacterial cellulose. Enzyme Microb. Technol. 31: 986 – 991. 64.Ishikawa, A., Matsuoka, M., Tsuchida, T. and Yoshinaga, F. 1995. Increasing of bacterial cellulose production by sulfoguanidine-resistant mutants derived from *Acetobacter xylinum* subsp. *Sucofermentans* BPR2001. Bioscience, Biotechnology, and Biochemistry. 59: 2259-2263. 65.Jesus, E. G., Andres, R. M. and Magno, E. T. 1971. A study on the isolation and screening of microorganisms for production of diverse textured Nata, Philipp. J. Sci. 100: 41 – 52. 66.Johnson, D. C. and Neogi, A. N. 1989. Sheeted products formed from reticulated microbial cellulose. US patent 4863565. 67.Jonas, R. and Farah, L. F. 1998. Production and application of microbial cellulose. Polym. Degrad. Stabil. 59: 101 – 106. 68.Joo S.H., Goo, K.H., Ki, K.K., Soo, K.H., Gyun, K.Y. and Joon, L.S. 2003. Increased production of bacterial cellulose by *Acetobacter* sp. V6 in synthetic media under shaking culture conditions. Bioresource technology. 86 (3) : 215-219. 69.Jung, J. Y., Park, J. K. and Chang, H. N. 2005. Bacterial cellulose production by *Gluconoacetobacter hansenii* in an agitated culture without living non-cellulose producing cells. Enzyme Microb. Technol. 37: 347 – 354. 70.Kai, A. 1984. The structure of the nascent fibril produced by *Acetobacter xylinum*: The lattice spacing of cellulose produced in the presence of a fluorescent brightener. Macromol. Rapid Commun. 5: 653 – 655. 71.Kawano, S., Tajima, K., Kono, H., Erata, T., Munekata, M. and Takai, M. 2002. Effects of endogenous endo- -1,4-glucanase on cellulose biosynthesis in *Acetobacter xylinum* ATCC23769. J. Biosci. Bioeng. 94: 275 – 281. 72.Kawano, S., Tajima, K., Kono, H., Numata, Y., Yamashita, H., Satoh, Y. and Munekata, M. 2008. Regulation of endoglucanase gene (cmcx) expression in *Acetobacter xylinum*. J. Biosci. Bioeng. 106: 88 – 94. 73.Kawano, S., Tajima, K., Uemori, Y., Yamashita, H., Erata, T., Munekata, M. and Takai, M. 2002. Cloning of cellulose synthesis related genes from *Acetobacter xylinum* ATCC23769 and ATCC53582: Comparison of cellulose synthetic ability between strains. DNA Res. 9:149 – 156. 74.Kawano, S., Yasutake, Y., Tajima, K., Satoh, Y., Yao, M., Tanaka, I. and Munekata, M. 2005. Crystallization and preliminary crystallographic analysis of the cellulose biosynthesis- related protein CMCAx from *Acetobacter xylinum*, Acta Crystallogr. F. Struct. Biol. Cryst. Commun. 61: 252 – 254. 75.Keshk, S. and Sameshima, K. 2006. Influence of lignosulfonate on crystal structure and productivity of bacterial cellulose in a static culture. Enzyme Microb. Technol. 40: 4 – 8. 76.Keshk, S. M. A. S. and Sameshima, K. 2005. Evaluation of different carbon sources for bacterial cellulose production. Afr. J. Biotechnol. 4: 478 – 482. 77.Khan, T., Salman and Park, J. P. 2008 .Simple Fed-batch Cultivation Strategy for the Enhanced Production of a Single-sugar Glucuronic Acid-based Oligosaccharides by a Cellulose-producing *Gluconacetobacter hansenii* Strain. Biotechnology and Bioprocess Engineering.13: 240-247 78.Kim, J. Y., Kim, J. N., Wee, Y. J., Park, D. H. and Ryu, H. W. 2007. Bacterial cellulose production by *Gluconacetobacter* sp. RKY5 in a rotary biofilm contactor. Appl. Biochem. Biotechnol. 137: 529 – 537. 79.Kim, S. Y., Kim, J. N., Wee, Y. J., Park, D. H. and Ryu, H. W. 2006. Production of bacterial cellulose by *Gluconacetobacter* sp. RKY5 isolated from persimmon vinegar.

Appl. Biochem. Biotechnol. 131: 705 – 715. 80.Kim, S.Y., Kim, J.N., Wee, Y.J., Park, D.H. and Ryu, H.W. 2006. Production of bacterial cellulose by *Gluconacetobacter* sp. RKY5 isolated from persimmon vinegar. Applied Biochemistry and Biotechnology. 131 (1-3) :705-715. 81.Klemm, D., Heublein, B., Fink, H. P. and Bohn, A. 2001. Cellulose: Fascinating biopolymer and sustainable raw material. Angew. Chem. Int. Ed. 44: 3358. 82.Klemm, D., Heublein, B., Fink, H. P. and Bohn, A. 2005. Cellulose: Fascinating biopolymer and sustainable raw material. Angew. Chem. Int. Edit. 44: 3358 – 3393. 83.Klemm, D., Schumann, D., Udhhardt, U. and Marsch, S. 2001. Bacterial synthesized cellulose - artificial blood vessels for microsurgery. Prog. Polym. Sci. 26: 1561-1603. 84.Kongruang, S. 2008. Bacterial cellulose production by *Acetobacter xylinum* strains from agricultural waste products. Appl. Biochem. Biotechnol. 148: 245 – 256. 85.Kouda, T., Yano, H. and Yoshinaga, F. 1997. Effect of agitator configuration on bacterial cellulose productivity in aerated and agitated culture. J. Ferment. Bioeng. 83: 371 – 376. 86.Krystynowicz, A., Czaja, W., Wiktorowska-Jezierska, A., Goncalves-Mioekiewicz, M., Turkiewicz, M. and Bielecki, S. 2002. Factors affecting the yield and properties of bacterial cellulose. J. Ind. Microbiol. Biotechnol. 29:189 – 195. 87.Kurita, K., Kojima, T., Nishiyama, Y. and Shimojoh, M. 2000. Synthesis and some properties of nonnatural amino polysaccharides: Branched chitin and chitosan. Macromolecules. 33: 4711-4716. 88.?aszkiewicz, B. 1998. Solubility of bacterial cellulose and its structural properties. J. Appl. Polym. Sci. 67: 1871 – 1876. 89.Lengeza, V. I., Galenko-Yaroshevskii, V. P., Zinov'ev, E. V., Paramonov, B. A., Kreichman, G. S., Turkovskii, I. I., Gumenyuk, E. S., Karnovich, A. G. and Khripunov, A. K. 2004. Effects of new wound dressings on healing of thermal burns of the skin in acute radiation disease. Bulletin of Experimental Biology and Medicine. 138: 311-315. 90.Lin, F. C. and Brown Jr, R. M. 1989. Purification of Cellulose Synthase from *Acetobacter xylinum*. In: Cellulose and Wood: Chemistry and Technology, C. Schuerch (Ed.), John Wiley & Sons, Inc. pp. 473 – 492. New York, USA. 91.Lin, F. C., Brown Jr. R. M., Cooper, J. B. and Delmer, D. P. 1985. Synthesis of fibrils in vitro by a solubilized cellulose synthase from *Acetobacter xylinum*. Science. 230: 822 – 825. 92.Masaoka, S., Ohe, T. and Sakota, N. 1993. Production of cellulose from glucose by *Acetobacter xylinum*. J. Ferment. Bioeng. 75: 18 – 22. 93.Matsuoka, M., Tsuchida, T., Matsushita, K., Adachi, O. and Yoshinaga, F. 1996. A synthetic medium for bacterial cellulose production by *Acetobacter xylinum* subsp. *Sucofermentans*. Biosci. Biotechnol. Biochem. 60: 575 – 579. 94.Matthysse, A. G., Thomas, D. and White, A. R. 1995. Mechanisms of cellulose synthesis in *Agrobacterium tumefaciens*. J. Bacteriol. 177: 1076-1081. 95.Miranda, B. T., Miranda, S. R., Chan, L. P. and Saqueton, E. R. 1965. Some studies on nata. Nat. Appl. Sci. Bull. 19: 67-79. 96.Mu"hlenthaler, K. 1949. The structure of bacterial cellulose. Biochim. Biophys. Acta. 3: 527 – 535. 97.Nakagaito, A. N., Iwamoto, S. and Yano, H. 2005. Bacterial cellulose: The ultimate nano-scalar cellulose morphology for the production of high-strength composites. Appl. Phys. A: Mater. Sci. Process. 80: 93 – 97. 98.Nakai, T., Moriya, A., Tonouchi, N., Tsuchida, T., Yoshinaga, F., Horinouchi, S., Sone, Y., Mori, H., Sakai, F. and Hayashi, T. 1998. Control of expression by the cellulose synthase (*bcsA*) promoter region from *Acetobacter xylinum* BPR 2001. Gene. 213:93 – 100. 99.Nakai, T., Nishiyama, Y., Kuga, S., Sugano, Y. and Shoda, M. 2002. ORF2 gene involves in the construction of high-order structure of bacterial cellulose, Biochem. Biophys. Res. Commun. 295:458 – 462. 100.Napoli, C., Dazzo, F. and Hubbell, D. 1975. Production of cellulose microfibrils by *Rhizobium*. Appl. Microbiol. 30: 123-131. 101.Naritomi, T., Kouda, T., Yano, H. and Yoshinaga, F. 1998a. Effect of lactate on bacterial cellulose production from fructose in continuous culture. J. Ferment. Bioeng. 85: 89 – 95. 102.Naritomi, T., Kouda, T., Yano, H. and Yoshinaga, F. 1998b. Effect of ethanol on bacterial cellulose production from fructose in continuous culture. Journal of Fermentation and Bioengineering. 85(6) : 598-603. 103.Ng, C. C. and Shyu, Y. T. 2004. Development and production of cholesterol-lowering Monascus-nata complex. World J. Microbiol. Biotechnol. 20: 875 – 879. 104.Nguyen, V. Y., Flanagan, B., Gidley, M. J. and Dykes, G. A. 2008. Characterization of cellulose production by a *Gluconacetobacter xylinus* strain from kombucha, Curr. Microbiol. 57: 449 – 453. 105.Nobles Jr, D. R. and Brown Jr, R. M. 2008. Transgenic expression of *Gluconacetobacter xylinus* strain ATCC 53582 cellulose synthase genes in the cyanobacterium *Synechococcus leopoliensis* strain UTCC 100. Cellulose. 15: 691 – 701. 106.Nogi, M., Handa, K., Nakagaito, A. N. and Yano, H. 2005. Optically transparent bionanofiber composites with low sensitivity to refractive index of the polymer matrix. Appl. Phys. Lett. 87: 243110. 107.Nogi, M., Handa, K., Nakagaito, A. N. and Yano, H. 2005. Optically transparent bionanofiber composites with low sensitivity to refractive index of the polymer matrix. Appl. Phys. Lett. 87: 1-3. 108.Noro, N., Sugano, Y. and Shoda, M. 2004. Utilization of the buffering capacity of corn steep liquor in bacterial cellulose production by *Acetobacter xylinum*. Appl. Microbiol. Biotechnol. 64: 199 – 205. 109.Orts, W. J., Shey, J., Imam, S. H., Glenn, G. M., Guttman, M. E. and Revol, J. F. 2005. Application of cellulose microfibrils in polymer nanocomposites. J. Polym. Environ. 13: 301 – 306. 110.Park, J. K., Jung, J. Y. and Park, Y.H. 2003. Cellulose production by *Gluconacetobacter hansenii* in a medium containing ethanol. Biotechnol. Lett. 25: 2055 – 2059. 111.Pecoraro,E', Manzani, D., Messadeq, Y and Ribeiro, S. J. L. 2008. Chap.17: Bacterial Cellulose from *Glucanacetobacter xylinus*: Preparation, Properties and Applications. In Belgacem, M. N. (Eds.), Monomers, Polymers and Composites from Renewable Resources. p.369-382. E'cole Francaise de Papeterie et des Industries Graphiques (INPG), Grenoble, France. 112.Premjet, S., Premjet, D. and Ohtani, Y. 2007. The effect of ingredients of sugar cane molasses on bacterial cellulose production by *Acetobacter xylinum* ATCC 10245, Sen ' i Gakkaishi. 63: 193 – 199. 113.Puri, V. P. 1984. Effect of crystallinity and degree of polymerization of cellulose on enzymatic saccharification. Biotechnol. Bioeng. 26: 1219 – 1222. 114.Ramana, K. V., Tomar, A. and Singh, L. 2000. Effect of various carbon and nitrogen sources on cellulose synthesis by *Acetobacter xylinum*. World J. Microbiol. Biotechnol. 16: 245 – 248. 115.Richmond, P. A. 1991. Occurrence and Functions of Native Cellulose. In: Biosynthesis and Biodegradation of Cellulose. Haigler, C.H. and Weimer, P. J. (Eds.), Marcel Dekker, Inc. pp. 5 – 23. New York, USA. 116.Ross, P., Mayer, R. and Benziman, M. 1991. Cellulose biosynthesis and function in bacteria. Microbiol. Rev. 55: 35 – 58. 117.Ross, P., Mayer, R. and Benziman, M. 1991. Cellulose biosynthesis and function in bacteria. Microbiological Reviews. 55 : 35-58. 118.Sakairi, N., Asano, H., Ogawa, M., Nishi, N. and Tokura, S. 1998. A method for direct harvest of bacterial cellulose filaments during continuous cultivation of *Acetobacter xylinum*, Carbohydr. Polym. 35: 233 – 237. 119.Saxena, I. M., Kudlicka,

K., Okuda, K. and Brown Jr. R. M. 1994. Characterization of genes in the cellulose-synthesizing operon (acs operon) of *Acetobacter xylinum*: Implications for cellulose crystallization. *J. Bacteriol.* 176: 5735 – 5752. 120.Schrecker, S. and Gostomski, P. 2005. Determining the water holding capacity of microbial cellulose. *Biotechnol. Lett.* 27: 1435 – 1438. 121.Serafica, G. Mormino, R. and Bungay, H. 2002. Inclusion of solid particles in bacterial cellulose. *Applied Microbiology and Biotechnology*. 58 (6) : 756-760. 122.Seto, A., Saito, Y., Matsushige, M., Kobayashi, H., Sasaki, Y., Tonouchi, N., Tsuchida, T., Yoshinaga, F., Ueda, K. and Beppu, T. 2006. Effective cellulose production by a coculture of *Gluconacetobacter xylinus* and *Lactobacillus malii*. *Appl. Microbiol. Biotechnol.* 73:915 – 921. 123.Shah, J. and Brown, R. M. Jr. 2005. Towards electronic paper displays made from microbial cellulose. *Appl. Microbiol. Biotechnol.* 66: 352-355. 124.Sherif, M.A.S., Keshk and Kazuhiko Sameshima.(2005)Evaluation of different carbon sources for bacterial cellulose production. *Enzyme and Microbial Technology* 40 (2006) 4 – 8. 125.Shibasaki, H., Kuga, S., Onabe, F. and Usuda, M. 1993. Bacterial cellulose membrane as separation medium. *J. Appl. Polym. Sci.* 50: 965 – 969. 126.Shigematsu, T., Takamine, K., Kitazato, M., Morita, T., Naritomi, T., Morimura, S. and Kida, K. 2005. Cellulose production from glucose using a glucose dehydrogenase gene (gdh)-deficient mutant of *Gluconacetobacter xylinus* and its use for bioconversion of sweet potato pulp. *J. Biosci. Bioeng.* 99: 415 – 422. 127.Shirai, A., Takahashi, M., Kaneko, H., Nishimura, S., Ogawa, M., Nishi, N. and Tokura, S. 1994. Biosynthesis of a novel polysaccharide by *Acetobacter xylinum*. *Int. J. Biol. Macromol.* 16 : 297 – 300. 128.Shoda, M. and Sugano, Y. 2005. Recent advances in bacterial cellulose production. *Biotechnology and Bioprocess Engineering*. 10:1-8. 129.Sokolnicki, A. M., Fisher, R. J., Harrah, T. P. and Kaplan, D. L. 2006. Permeability of bacterial cellulose membranes. *J. Membr. Sci.* 272: 15-27. 130.Son, H. J., Kim, H. G., Kim, K. K., Kim, H. S., Kim, Y. G. and Lee, S. J. 2003. Increased production of bacterial cellulose by *Acetobacter* sp. V6 in synthetic media under shaking culture conditions. *Bioresour. Technol.* 86: 215 – 219. 131.Son, H. J., Moon-Su Heo, M. S., Kim, Y. G. and Lee, S. J. 2001 . Optimization of fermentation conditions for the production of bacterial cellulose by a newly isolated *Acetobacter* sp. A9 in shaking cultures. *Biotechnol. Appl. Biochem.* 33:1 – 5 (Printed in Great Britain). 132.Spiers, A. J., Bohannon, J., Gehrig, S. M. and Rainey, P. B. 2003. Biofilm formation at the air-liquid interface by the *Pseudomonas fluorescens* SBW25 wrinkly spreader requires an acetylated form of cellulose. *Mol. Microbiol.* 50: 15-27. 133.Standal, R., Iversen, T. G., Coucheron, D. H., Fjaervik, E., Blatny, J. M. And Valla, S.1994. A new gene required for cellulose production and a gene encoding cellulolytic activity in *Acetobacter xylinum* are colocalized with the bcs operon. *J. Bacteriol.* 176: 665 – 672. 134.Stephens, S. R., Westland, J. A. and Neogi, A. N. 1990. Method of using bacterial cellulose as a dietary fiber component. US patent 4960763. 135.Sun, D. P., Zhang, J. D., Zhou, L. L., Zhu, M. Y., Wu, Q. H. and Xu, C. Y. 2005. Production of bacterial cellulose with *Acetobacter xylinum* 1.1812 fermentation. *J. Nanjing Univ. Sci. Technol.* 29: 601 – 604. 136.Sutherland, I. W. 1998. Novel and established applications of microbial polysaccharides. *Trends Biotechnol.* 16: 41 – 46. 137.Tabuchi, M. and Baba, Y. 2005. Design for DNA separation medium using bacterial cellulose fibrils. *Anal. Chem.*77: 7090 . 138.Tabuchi, M., Ueda, M., Kaji, N., Yamasaki, Y., Nagasaki, Y., Yoshikawa, K., Kataoka, K. and Baba, Y. 2004. Nanospheres for DNA separation chips. *Nat. Biotechnol.* 22: 337 . 139.Tal, R., Wong, H. C., Calhoon, R., Gelfand, D., Fear, A. L., Volman, G., Mayer, R., Ross, P., Amikam, D., Weinhouse, H., Cohen, A., Sapir, S., Ohana, P. and Benziman, M. 1998. Three cdg operons control cellular turnover of cyclic di-GMP in *Acetobacter xylinum*: Genetic organization and occurrence of conserved domains in isoenzymes. *J. Bacteriol.* 180: 4416 – 4425. 140.Tantratian, S., Tammarate, P., Krusong, W., Bhattacharayya, P. and Phunsri. 2005. Effect of dissolved oxygen on cellulose production by *Acetobacter* sp.. *J. Sci. Res. Chula Univ.* 30: 179 – 186. 141.Tantratian, S., Tammarate, P., Krusong, W., Bhattacharayya, P. And Phunsri, A. 2005. Effect of dissolved oxygen on cellulose production by *Acetobacter* sp. *J. Sci. Res. Chula. Univ.* 30 (2) : 179-186. 142.Toda, K., Asakura, T., Fukaya, M., Entani, E. and Kawamura, Y. 1997. Cellulose production by acetic acid-resistant *Acetobacter xylinum*. *J. Ferment. Bioeng.* 84: 228 – 231. 143.Toda, K., Asakura, T., Fukaya, M., Entani, E. and Kawamura, Y. 1997. Cellulose production by acetic acid-resistant *Acetobacter xylinum*. *Journal of Fermentation and Bioengineering*. 84(3): 228-231. 144.Tokoh, C., Takabe, K. J. and Fujita, M. 2002. Cellulose synthesized by *Acetobacter xylinum* in the presence of plant cell wall polysaccharides. *Cellulose*. 9:65 – 74. 145.Tokoh, K., Takabe, M., Fujita, H. and Saiki. 1998. Cellulose synthesized by *Acetobacter xylinum* in the presence of acetyl glucomannan. *Cellulose*. 5: 249 – 261. 146.Tonouchi, N., Tsuchida, T., Yoshinaga, F., Beppu, T. and Horinouchi, S. 1996. Characterization of the biosynthetic pathway of cellulose from glucose and fructose in *Acetobacter xylinum*, *Biosci. Biotechnol. Biochem.* 60: 1377 – 1379. 147.Valla, S. and Kjorbakken, J. 1982. Cellulose negative mutants of *Acetobacter xylinum*. *J. Gen. Microbiol.* 128: 1401 – 1408. 148.Vandamme, E. J., De Baets, S., Vanbaelen, A., Joris, K. and De Wulf, P. 1998. Improved production of bacterial cellulose and its application potential. *Polym. Degradation Stab.* 59: 93-99. 149.Volkmuth W. D., Austin R. H. 1992. DNA electrophoresis in microlithographic arrays. *Nature*. 358: 600 . 150.Wan, W.K. and Millon, L.E. 2005. Poly(vinyl alcohol)-bacterial cellulose nanocomposite. U.S. Pat.Appl., Publ. US 2005037082 A1:16. 151.Wan, W.K., Hutter, J.L., Millon, L. and Guhados, G. 2006. Bacterial cellulose and its nanocomposites for biomedical applications. *ACS Symp. Ser.* 938: 221-241. 152.Wanichapichart, P., Kaewnopparat, S., Buaking, K. and Puthai, W. 2002. Characterization of cellulose membranes produced by *Acetobacter xylinum*, *J. Sci. Technol.* 24: 855 – 862. 153.Watanabe K., Eto Y., Takano S., Nakamori S., Shibai H. and Yamanaka S. 1993. A new bacterial cellulose substrate for mammalian cell culture. *Cytotechnology*. 13: 107-114. 154.Watanabe, K., Tabuchi, M., Morinaga, Y. and Yoshinaga, F. 1998. Structural features and properties of bacterial cellulose produced in agitated culture. *Cellulose*. 5: 187 – 200. 155.Westland, J. A., Penny, G. S., Stephens, R. S. and Winslow, A. R. 1994. Method of supporting fractures in geologic formations and hydraulic fluid composition for same. US patent 5350528. 156.White, A. R. and Brown Jr., R. M. 1981. Enzymatic hydrolysis of cellulose: Visual characterization of the process. *Proc. Natl. Acad. Sci. U. S. A.* 78: 1047 – 1051. 157.William, W. S. and Cannon, R. E. 1989. Alternative environmental roles for cellulose produced by *Acetobacter xylinum*. *Appl. Environ. Microbiol.* 55: 2448 – 2452. 158.Wong, H. C., Fear, A. L., Calhoon, R. D., Eichinger, G. H., Mayer, R., Amikam, D., Benziman, M., Gelfand, D.

H., Meade, J. H., Emerick, A. W., Bruner, R., Ben-Bassat, A. and Tal, R. 1990. Genetic organization of the cellulose synthase operon in *Acetobacter xylinum*. Proc. Natl. Acad. Sci. U. S. A. 87: 8130 – 8134. 159.Yang, Y. K., Park, S. H., Hwang, J. W., Pyun, Y. R. and Kim, Y. S. 1998. Cellulose production by *Acetobacter xylinum* BRC5 under agitated condition. J. Ferment. Bioeng. 85: 312 – 317. 160.Yoshino, T., Asakura, T. and Toda, K. 1996. Cellulose production by *Acetobacter pasteurianus* on silicone membrane. J. Ferment. Bioeng. 81: 32 – 36. 161.Zaar, K. 1979. Visualization of pores (export sites) correlated with cellulose production in the envelope of the Gram-negative bacterium *Acetobacter xylinum*. J. Cell Biol. 80: 773 – 777.