Study on improving efficiency of three phase induction motors with copper rotorfor aerospace

蔡承哲、陳盛基

E-mail: 321361@mail.dyu.edu.tw

ABSTRACT

This paper presents the analysis of the characteristic equation of copper rotor three phase induction motors established by equivalent circuit. In addition, this paper also shows the influence of the materials and sizes of squirrel-cage rotor copper bars on motor performances. Even though the copper rotors are not currently widely-used, increasing the efficiency of motors has become a crucial issue. The copper rotors may gradually take place of aluminum rotors. Thus it is important to do research in the characteristics of copper rotors. Induction motors are popular not only in industries but also in daily life. It is environmental-friendly and power-saving to increasing the efficiency of induction motors. This paper discusses and analyzes the change of torque characteristics on a 200W/12pole copper rotor three phase induction motor with different the rotor materials and stator windings. Therefore, we may be able to know more about the influence of copper rotors on the torque characteristics of induction motors. Simulation software can also help to simulate and calculate the other characteristics of induction motors, such as current, power or power factors, etc.

Besides, we also focus on factors for influencing efficiency. Next we do experiments to prove the analysis of equivalent circuit and simulation. For example, DC test, lock-rotor test, no-load test and increase-load test, and so on. These tests prove that equivalent circuit shows the data that affects efficiency. Moreover, with modifying the data for simulation software, we can know more information about data for influences and value of improving efficiency by modifying motors.

Keywords: three phase induction motor, squirrel-cage rotor copper bar, efficiency of three phase induction motor.

Table of Contents

封面內頁 簽名頁 授權書	iii 中文摘要
...........iv 英文摘要...	
vi 目錄	
	ix 表目錄
號表......................	xiii 第一章 緒論 1.1 研究動機與目的
11.2 文獻回顧	1 1.3 研究內容概述
4 第二章 三相感應馬達簡介 2.1 三相感應原	B達原理 6 2.2 三相感應馬達特性分析的方
]效率
15 2.3.1 馬達額定規格.............15
2.3.2 設計程序	18 第三章 三相感應馬達等效電路與特性分析 3.1 三相感應馬達等效電
路模型 26 3.2 三相感應原	B達參數計算方程式 30 3.3 三相感應馬達重要參數量測
42 3.3.3 無負載測試	42 3.3.4 負載測試
四章 三相感應馬達特性分析與實測驗證 4.1 等	效電路分析結果45 4.2 軟體輔助分析結果.
48 4.3 實測結果與	Q驗證60 第五章 提升效率之方法 5.1 前言
	72 5.2 改變氣隙之影響
料之影響 74 5.4 5	官子繞線之影響
	à與未來研究方向.............80 參考文獻.....
	圖目錄 圖 2.1 三相感應馬達定子3D圖
2.2 三相感應馬達轉子(未裝軸承)3D圖	8 圖 2.3 三相感應馬達平均功率流架構圖
. 12 圖 2.4 感應馬達轉矩-轉速示意圖	
15 圖 2.6 馬達定子平面尺寸圖 .	
17 圖 2.8 定子設計邏輯流	程圖
21 圖 2.10 轉子設	計流及流程圖
轉子實做成品圖 24 圖 2.	12 Rmxprt設計流程圖..............25 圖 3.1 感應馬
達等效電路.................	. 27 圖 3.2 感應馬達操作時等效電路
感應馬達每相精確等效電路圖	31 圖 3.4 感應馬達每相戴維寧等效電路

圖 3.5馬達測試流程圖	
42 圖 3.8 無負載測試時等效電路示意圖	
.....44 圖 4.1 等效電路分析轉速對轉矩圖..........45 圖 4.2 等效電路分析轉速對輸出功率...	
.......46 圖 4.3 等效電路分析轉速對電流..........47 圖 4.4 等效電路分析轉速對效率..	
..........47 圖 4.5 等效電路分析轉速對功率因數.........48 圖 4.6 Rmxprt最佳化設計流程	į
圖	
面圖	
參數輸入畫面	
輸入電流對轉速特性曲線圖...........57 圖 4.13 效率對轉速特性曲線圖..............	
. 58 圖 4.14 輸出功率對轉速性能曲線圖	
.....59 圖 4.16 輸出轉矩對轉速性能曲線圖..........59 圖 4.17 實做之三相感應馬達成品....	
........60 圖 4.18 實做之三相感應馬達定子成品........61 圖 4.19 直流測試儀器圖....	
61 圖 4.20 感應馬達使用動力計測試架構圖 62 圖4.21 連接動力計測試	
平台圖	
較圖	
4.25 輸出功率比較圖................68 圖 4.26 轉矩比較圖....................	
69 圖 4.27 電流比較圖	
.....71 圖 5.1 感應馬達部分零件爆炸3D分解圖.......72 圖 5.2 額定轉速下不同氣之效率比較圖..	
.......74 圖 5.3 額定轉速下不同材料之效率比較圖.......76 圖 5.4 額定轉速下不同定子繞線匝數	
效率比較圖.....78 圖 5.5 額定轉速下不同定子積厚效率比較圖......79 表目錄 表 2.1 馬達尺寸與材料	ł
規格表..........16 表 2.2 銅轉子三相感應馬達規格表.........18 表 2.3 定子槽數	
參考表	
之參數數據表	
4.2 Rmxprt設計輸出參數表...........56 表 4.3 負載測試.....................	
.64 表 4.4 馬達需求規格表...............65 表 4.5 不同特性數據比較表.............	
....66 表 5.1 額定轉速下不同氣隙之特性參數........73 表 5.2 額定轉速下不同材料之特性參數...	
參數	

REFERENCES

- 1] 劉昌煥主編,黃仲欽,彭榮芳,楊宗銘,詹前茂,劉添華,賴炎生著(民91),電機機械,臺灣東華書局股份有限公司。
- [2] Gordon R. Slemon著, 吳大偉, 王漢汀, 謝宗煌, 吳清章共譯(民84), 電機機械, 文京圖書有限公司, 台北。
- [3] Mulukutla S. Sarma著,陳鴻誠,曹登發,李聰穎共譯(民90),電機機械,滄海書局,台中。
- [4] 李韋瑩,「感應馬達之電氣參數自動辨識研究」,淡江大學工學 院(機械與機電工程所)碩士論文,2006.7。
- [5] Jimmie J. Cathey,孫樹威譯,蘇武昌審閱(民91),電機機械Applying MATLAB,美商麥格羅.希爾,台北市。
- [6] Paull.Cochran .Marcel Dekker, Polyphase Induction Motors Aalysis ,Design ,and Application , New York and Basel,1989.
- [7] Stephen D. Umans, "AC Induction Motor Efficiency," Electrical Electronics Insulation Conf. (EEIC/ICWA), Chicago '89 Exposition. Proceedings of the 19th 25-28 Sept. 1989, pp. 9-107.
- [8] Bonnett, A.H., "An update on AC induction motor efficiency," IEEE Trans.on Industry Applications, Vol. 30, No. 5, Sept.-Oct. 1994, pp. 1362 1372.
- [9] Jiajia Wu; Dawei Gao; Xin Zhao; Qingchun Lu, "An Efficiency Optimization Strategy of Induction Motors for Electric Vehicles," Vehicle Power and Propulsion Conference, Sept. 2008, pp. 1 5.
- [10] Cummings, Paul G.; Bowers, W. D.; Martiny, Walter J., "Induction Motor Efficiency Test Methods," IEEE Trans. Industry Applications on vol. IA-17, No. 3, May 1981 pp.253 272.
- [11] Boglietti, A.; Cavagnino, A.; Ferraris, L.; Lazzari, M.; Luparia, G., "No tooling cost process for induction motors energy efficiency improvements," IEEE Trans. Industry Applications On Vol. 41, No3, May-June 2005, pp. 808 816.
- [12] Cui Shumei; Liang Chen; Song liwe, "Study On Efficiency Calculation Model Of Induction Motors For Electric Vehicles, "IEEE Conf. (VPPC '08.) Vehicle Power and Propulsion 3-5 Sept. 2008,pp. 1-5.
- [13] Muravleva.O.; Muravlev.O., "Induction Motor Improvement for Energy Saving Technologies, "Proceedings of the 7th Korea-Russia International Symposium, KORUS 2003, pp. 17-19.
- [14] Niemeyer, W.L.; Studer, P.; Kirk, J.A.; Anand, D.K.; Zmood, R.B., "A High Efficiency Motor/Generator For Magnetically Suspended Flywheel Energy Storage System," Energy Conversion Engineering Conf. (IECEC-89.) Proceedings of the 24th Intersociety6-11 vol.3. Aug. 1989,

- pp. 511 1516 [15] Akio Kaga, Yoshihisa Anazawa, Hideo Akagami, Seiji Watabe and Motohiko, "A Research Of Efficiency Improvement by Means of Wedging With Soft Ferrite In Small Induction Motors," IEEE Trans. On magnetics, VOL. MAG-18, no. 6, Nov. 1982, pp. 1547-1549.
- [16] Xiaofeng Zhang, Chengsheng Zhang, Mingzhong Qiao, Fei Yu, "Analysis And Experiment Of Multi-phase Induction Motor Drives For Electrical Propulsion," Electrical Machines and Systems, 2008. International Conf. (ICEMS 2008.) on 17-20 Oct. 2008,pp. 1251 1254.
- [17] Guru, B.S., "Analysis of Induction Motors with Asymmetric Windings," IEEE Trans. on Power Apparatus and Systems Vol. PAS-100,
- No.6, June 1981, pp. 3102 3109 [18] Takao Omata and Katsuhiko Uemura, "Aspects of Voltage Responses of Induction Motor Loads, "IEEE Trans. on Power Systems, vol. 13, no. 4, Nov.1998, pp. 1337-1344.
- [19] T.Y.J.Lem and R.T.H.Alden, "Comparison of Experimental and Aggregate Induction Motor Responses," IEEE Trans. on Power Systems, vol. 9, no. 4, November 1994, pp. 1895-1990.
- [20] A. Dell'Aquila L. Salvatore M. Savino, " A New Test Method for Determination Of Induction Motor Efficiency," IEEE Trans. on Power Apparatus and Systems, Vol. PAS-103, no. 10, October 1984, pp. 2961-2973.
- [21] C. Grantham, H. Tabatabaei-Yazdi, and M. F. Rahman, "A Novel Method For Rapid Efficiency Measurement of Three Phase Induction mortors," IEEE Trans.s on Energy Conversion, vol. 14, no. 4, December 1999, pp. 1236-1240.
- [22] Sen chen, Sheng Nian Yeh, "Optimal Efficiency Analysis of Induction Motors Fed By Variable-Voltage And Variable-Frequency Source," IEEE Trans. on Energy Conversion, vol. 7, no. 3, September 1992, pp. 537-543.
- [23] H.Huang and J.C.White, "Optimization of Single-Phase Induction Motor Design Part 11: The Maximum Efficiency and Minimum Cost of An Optimal Design," IEEE Trans. on Energy Conversion, vol. 3, no. 2, June 1988, pp. 537-543.
- [24] J. Haataja and J. Pyrhonen, "Improving Three-Phase Induction Motor Efficiency In Europe The Challenge For Manufacturer's," Power Engineering Journal April 1998,pp. 81-86.
- [25] John S. Hsu, "Field Assessment of Induction Motor Efficiency through Air-Gap Torque," IEEE Trans. on Energy Conversion, vol. 11, No. 3, September 1996, pp. 489-494.
- [26] Flinders, " Energy efficiency Improvements To Electric Locomotives Using PWM Rectifier Technology, " Electric Railways in a United Europe, 1995., International Conference on 27-30 Mar 1995,pp. 106 110.
- [27] M. K. Yoon, C. ,S. Jeon and S. Ken Kauh, " Efficiency Increase Of An Induction Motor by Improving Cooling Performance," IEEE Trans. On Energy Conversion, vol. 17, no. 1, MARCH 2002, pp. 1-6.
- [28] Renyan W. Fei, and Jerry D. Lloyd, "Design and Test Analysis of Single-phase Induction Motors with 4-8 Pole Common Winding, "IEEE Trans. On Industry Applications, vol. 31, no. 6, Dec.1995, pp. 1437-1440.
- [29] K. Rae Cho, et al, "Detection of Broken Rotor Bars In Induction Motors Using State And Parameter Estimation," IEEE Trans. On Industry Applications, vol.28, no.3, MAY/JUNE 1992, pp. 702-709.
- [30] BehroozMirafzal, Gary L. Skibinski, and Rangarajan M. Tallam, " Determination Of Parameters in the Universal Induction Motor Model, " IEEE Trans. on Industry Applications, vol. 45, no.1, January/February 2009, pp. 142-151.
- [31] L. T. Ergene, S. J. Salon, "Determining The Equivalent Circuit Parameters Of Canned Solid-Rotor Induction Motors," IEEE Trans. on Magnetics, vol. 41, NO. 7, July 2005, pp. 2281-2286.
- [32] MihaelaPopescu, A.Bitoleanu, M.Dobriceanu And M.Lincal, "Energy-Efficient Inverter-Fed Induction Motor Driving System," IEEE International Electric Machines & Drives Conf. (IEMDC '07), vol.2, No.3-5 May 2007, pp. 1685 1688.
- [33] N. Bianchi, S. Bolognani, G. Comelato, "Finite Element Analysis Of Three-Phase Induction Motors: Comparison Of Two Different Approaches," IEEE Trans. on Energy Converse on, vol.14, no.4, December 1999, pp. 1523-1528.
- [34] J. Nerg, J. Pyrh? Jen, and J. Partanen, "Finite Element Modeling Of The Magnetizing Inductance Of An Induction Motor As A Function Of Torque," IEEE Trans. on Magnetics, vol. 40, no. 4, July 2004, pp. 2047-2049.
- [35] Steven R. Shaw and Steven B. Leeb, "Identification of Induction Motor Parameters From Transient Stator Current Measurements," IEEE Trans. on Industrial Electronics, vol.46, no.1, February 1999, pp. 139-149.
- [36] Mohamed El Hachemi Benbouzid, Michelle Vieira, And C eline Theys, "Induction Motors' Faults Detection And Localization Using Stator Current Advanced Signal Processing Techniques," IEEE Trans. on Power Electronics, vol. 14, no. 1, JANUARY 1999,pp. 14-22.
- [37] B. Szabados ,J.H. Dableh, R.D. Finday, G.M. Obermeyer, R.E. Draper "Measurement Of The Torque-Speed Characteristics OF Induction Motors Using An Improved New Digital Approach," IEEE Trans.s on Energy Conversion, vol. 5, no. 3, September 1990,pp. 565-571.
- [38] Abdulatif -A-M-Shaban, Faculty of Janzoor, " Modelling And Simulation Of Variable Frequency Fed Induction Motors," Universities Power Engineering Conf. (UPEC 2008.) 43rd International 1-4 Sept. 2008, pp. 1 5.
- [39] Baoquan Kou, Liyi Li, Shukang Cheng, and Fanrong Meng, "Operating Control Of Efficiently Generating Induction Motor for Driving Hybrid Electric Vehicle," IEEE Trans. on Magnetics, vol. 41, no. 1, JANUARY 2005,pp. 488-491.
- [40] T Lehtla., J Joller, M Lehtla, J Laugis, "Parameter Identification And Comparision Of An Induction Motor Models," Power Electronics and Variable Speed Drives, 18-19 September 2000, Conference Publication no. 475 0 IEE 2000,pp. 201-205.
- [41] V. Prakash, S. Baskar, and S. Sivakumar, "A Novel Efficiency Improvement Measure In Three-Phase Induction Motors, Its Conservation Potential And Economic Analysis," Energy for Sustainable Development, vol. 12, no. 2, June 2008, pp. 78-87.

- [42] Jawad Faiz, H.Ebrahimpour, P.Pillay, "Influence Of Unbalanced Voltage Supply On Efficiency Of Three Phase Squirrel Cage Induction Motor And Economic Analysis," Energy Conversion and Management, vol. 47, no. 3, February 2006, pp. 289-302.
- [43] Jawad Faiz, M. B. B. Sharifian, "Optimum Design Of A Three Phase Squirrel-Cage Induction Motor Based On Efficiency Maximization, "Computers & Electrical Engineering, vol. 21, no. 5, September 1995, pp. 367-373.
- [44] Jawad Faiz, Mohammad B. B. Sharifian, "Optimal Design Of Three Phase Induction Motors And Their Comparison With A Typical Industrial Motor," Computers & Electrical Engineering, vol. 27, no. 2, May 2001, pp.133-144.
- [45] Hsu, J.S.; Sorenson, P.L., "Field Assessment Of Induction Motor Efficiency Through Air-Gap Torque, "Energy Conversion, IEEE Trans. on vol. 11, no. 3, Sept. 1996 pp. 489 494.
- [46] Kirtley, J.L., J. G. Cowie, E. F. Brush, Jr., D. T. Peters and R. Kimmich "Improving Induction Motor Efficiency With Die-Cast Copper Rotor Cages," Power Engineering Society General Meeting, 2007. IEEE 24-28 June 2007 pp. 1 6.
- [47] Peters, D.T., Edwin F. Brush, Jr., James L. Kirtley, Jr., Die-Cast Copper Rotors As Strategy For Improving Induction Motor Efficiency, Electrical Insulation Conference and Electrical Manufacturing Expo, 22-24 Oct. 2007, pp. 322 327.
- [48] Roy S. Colby.; Denise L. Flora., "Measured Efficiency Of High Efficiency And Standard Induction Motors," IEEE 7-12 Industry Applications Society Annual Meeting, 1990., Conference Record of the 1990, vol.1,Oct. 1990, pp. 18 23 [49] Braun, M., "Increasing The Efficiency Of Induction Motors," Electrical Electronics Insulation Conference and Electrical Manufacturing & Coil Winding Conference, 1993. Proceedings., Chicago '93 EEIC/ICWA Exposition 4-7 Oct. 1993, pp. 41 44.
- [50] Nishikata, S.; Novotny, D.W., " Efficiency Considerations For Low Frequency Operation Of Induction Motors," IEEE 2-7 Industry Applications Society Annual Meeting, Conference Record of the 1988, Oct. 1988, vol.1,pp. 91 96