Design, implementation and verification of 60kW Hub motor driver for electric vehicles

柯紘鈞、蔡耀文

E-mail: 319758@mail.dyu.edu.tw

ABSTRACT

Due to significant changing in climate and national environmental measures, the efficiency improvement and CO2 reduction become a very important task for the vehicle industry. Taiwan 's vehicle industry spares no effort to the development of electric cars. Light electric vehicle drive design capabilities and manufacturing has been a small-scale development. It should be pointed out that although the low power BLDC motor driver research and design are already complete, compared the high efficiency type over ten thousand Watts BLDC motor driver research were still few. As everyone knows, the high power motor driver is more complicated for the low power driver of motor system. The difficulties and complications to develop a high power motor driver include the protection circuits design of high power switches, complex manufacture process, high specification test equipment and the strict safety requirements of electric vehicles. Having this in mind, common rules about a high power motor driver are introduced in the thesis. A novel rated 22kW and peaked 60kW hub motor driver is developed. High switching speed gate driver with push-pull output stage is also introduced to modify the switching speed of the high power IGBTs and reduce the switching losses. A snubber is used to provide a low voltage across the IGBTs while the current turns off. In the electric control system, using high performance Texas Instruments TMS320LF2407 digital signal process (DSP) connects various controllers. Moreover, the experimental platform of the high power hub motor driver is already established. The efficiency is close to 99%. By forced air cooling, the average temperature of the driver heatsink is under 35 with very lower power losses. By way of the experimental test, the verification of the high performance driver is completed.

Keywords: Hub motors, Gate driver, Permanent magnet DC brushless, Motor control

Table of Contents

封面內頁	i 簽名鄖	5	ii 授權	
書	iii 中文摘要		iv 英文摘要	vi 誌
謝	viii 目錄	xi 圖目錄	xii 表目	
錄	xvii 符號列表	xix 第一章 緒論	1 1.1 研究	動機與背
景1 1.2	? 研究方法	3 1.3 內容大綱	4 第二章 馬達驅動	加器實
務6 2.1 !	驅動器簡介	6 2.2 驅動類型	9 2.2.1 H橋直流馬	達驅動
器9 2.2.2 :	三相全橋驅動器	11 2.2.3 步進馬達驅動器	12 2.2.4 整	流調變型驅動
器14 2.2.5	5 交流轉直流調變器	15 2.3 切換元件	17 2.3.1 SCF	R矽控整流
器17 2.3.	.2 GTO 可關斷閘流管	18 2.3.3 GTR 巨型化	乙電晶體20 2.	3.4 POWER
MOSFET 功率型金屬薄	· 膜場效應電晶體21 2.3.5	IGBT 絕緣閘極電晶體	21 2.4 切換方式	23
2.4.1 解耦電容型	26 2.4.2 經由電[阻放電的解耦電容型	28 2.4.3 RCD 充放電電路	§31
2.4.4 RCD 箝位型	34 2.5 閘極驅動)器36 2.5.1	切換元件驅動電源	36 2.5.2 閘
極驅動器	41 2.6 其他硬體細節	50 第三章 驅動	器研製50	6 3.1 切換元件選
用563	3.2 Gate driver 模組	62 3.3 Snubber 模組	70 3.4 硬體	規
劃7	′2 3.5 控制核心	75 第四章 實驗步驟與	與結果驗證89	9 4.1 動力驗證設
備89	4.2 實驗方法	92 4.3 測試結果紀錄	93 第五章	結論與展
望102	25.1 實驗結論	102 5.2 實驗檢討	102 5.3 未多	來展
望1	03 參考文獻	104 附錄A	107 附	
錄B	108			

REFERENCES

- [1]Bose, Bimal K., "Power electronics and motor drives: advances and trends", Elsevier Academic Press, 2006.
- [2] Gowar, John, "Power mosfets: theory and applications", John Wiley & Sons, Ltd., 1989.
- [3]楊勝明, "直驅式輪鼓馬達之趨勢與應用",淡江大學機械與機電工程系, Jul, 2003.

- [4] Yong Li, "Unified Zero-Current-Transition techniques for high power three phase PWM inverters", Praca Doktorska, Mar, 2002.
- [5]Yong Li, Fred C. Lee, Jason Lai and Dushan Boroyevich, "A novel three phase zero current transition and quasi zero voltage transition (ZCT-QZVT) inverter/rectifier with reduced stresses on devices and components", in IEEE Applied Power Electronics Conference, pp. 1030-1036, 2000.
- [6]Yong Li, "IGBT Device Application aspects for 50-kW Zero Current transition inverters", Eighteenth Annual IEEE Applied Power Electronics Confernce and Exposition, Feb. 2003.
- [7]Yi Zhang, Saed Sobhani, Rahul Chokhawala, "Snubber considerations for IGBT applications", International Rectifier Corporations, Technical papers.
- [8]R. Sachdeva and E. P. Nowicki, "A novel gate driver circuit for snubberless, low-noise operation of high power IGBT", IEEE Cabdian Conf. Eletrical and Computer Engineering (CCECE), Vol. 1, pp. 212-217, 2002.
- [9]H. J. Beukes, J. H. R. Enslin, R. Spee, "Active snubber for high power IGBT modules", AFRICON, IEEE AFRICON 4th,, vol.1, pp. 456-461, 1996.
- [10] Rudy Severns, "Design of smubber for power circuits", cornell dubilier electronics, Inc., 2007.
- [11] SEMIKRON INTERNATIONAL GmbH, "IGBT Peak voltage measurement and snubber capacitor specification", Application Note AN-7006, Mar, 2008.
- [12] EPCOS, Inc, "Cross reference for IGBT snubber capacitors Module / Capacitors", IGBT Module / capacitor cross user guide, Jan, 2005.
- [13] CAMELTEK, Inc., "IGBT snubber modules capacitors", General information and data sheet.
- [14]方志行, " 閘極驅動電路 ", 馬達科技研究中心第四十六期, Sep, 2003.
- [15] MORNSUN, Inc., "Application Manual for QP12W05S-37 hybrid gate driver", Data Sheet and Application Manual, 2009.
- [16]山崎浩 著, 白中和 譯, "MOSFET/IGBT應用設計技術",建興文化事業有限公司, Jan, 2007.
- [17]POWEREX, Inc, "CM600HA-24H", www. datasheetcatalog. com, download of 2007.
- [18] POWEREX, Inc., "CM600HU-12H", www. datasheetcatalog. com, download of 2007.
- [19] Texas Instruments, "TMS320LF2407A DSP controller", Texas Instruments Inc., Jul, 2000.
- [20] 董勝源, "DSP TMS320LF2407與C語言控制實習", 長高科技圖書, Jun, 2004.
- [21]SPECTRUM DIGITAL, "eZdsp LF2407", spectrum digital Inc., Dec, 2000.
- [22]張偉能,林琨閔,蔡耀文,"新型混和車用高功率直流無刷馬達驅動發展平台研製",台灣科大技術學刊第二十五卷第二期,2010.