Humanism and environmental consciousness are rising in few years. According to that the industries of glass is regarding gradually. It also makes the demand of globe industries of glass. However the industries of glass in Taiwan are facing the pressure of upgrade and the environment of management for industries. And then they must confront the strong effect of magnetic in China. Domestic the cost of labor always keeps higher. If we were being change the competitive policies of general industry. And we have proposed some the policies of creative for the challenge of the environment in the future. We cant’ have certainly competitive in the world.

Research objects of industry cluster are including in Taiwan and China. And the staffs of executive administer. The questionnaires areas for glass industries are including the north, middle and south of Taiwan and the north and south of China. This research also uses the statistic software of SPSS 12.0 and the system of structure formula to test the hypothesis of the research.

The research result shows: Taiwan is the horizontal of glass industry clusters. And China is classified in the vertical of glass industry clusters. The glass industry clusters in Taiwan are related to Business competitive advantage obviously. On the contrary, the glass industry clusters in China with Business competitive advantage have reverse relation.

Keywords: industry cluster type、business competitive advantage、glass industry

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